

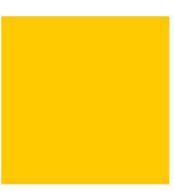


# CABINET





AirSTREAM Compact





**Advantages** 



AirSTREM Configurator





# PROBLEM ANALYSIS



Machine downtime



Space limitations



Time-consuming conversion



Hotspots



High energy costs



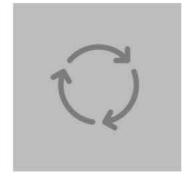








# IMPROVED Heat circulation



HOMOGENEOUS climate inside the control cabinet





# THERMODYNAMIC



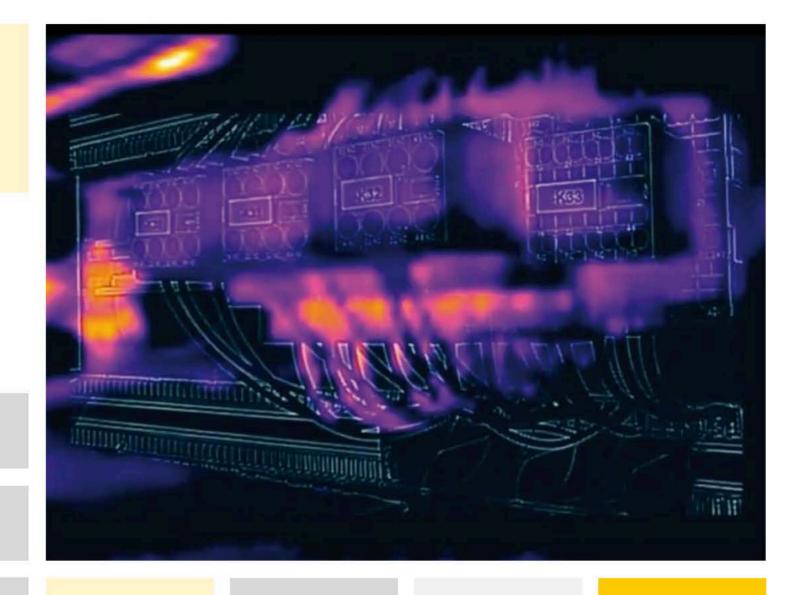
# FINDING SOLUTIONS



Longer Service life

Less Machine downtime

Reduced Energy demand







### **AirBLOWER**



Tool-free Installation



Combination with active Cooling variants



No continuous operation required!



Homogeneous climate



Active cooling vs Active cooling + AirBLOWER







### COST COMPARISON

Combination AirBLOWER with air conditioner
Savings potential when active cooling is reduced by 5 min/h

Active cooling			Active cooling & AirBLOWER	
Running costs p.a.	Power consumption	1274 kWh	Power consumption	336 kWh
	CO <sub>2</sub> emissions	0.51 t	CO <sub>2</sub> emissions	0.13 t
	Costs	270 €	Costs	71 €
Savings	Saving energy			938 kWh
	CO <sub>2</sub> savings			0.38 t
	Cost savings			199 €
	Miscellaneous*			
	ROI (Return on Investment)			2-3 years

CO<sub>2</sub> taxation:

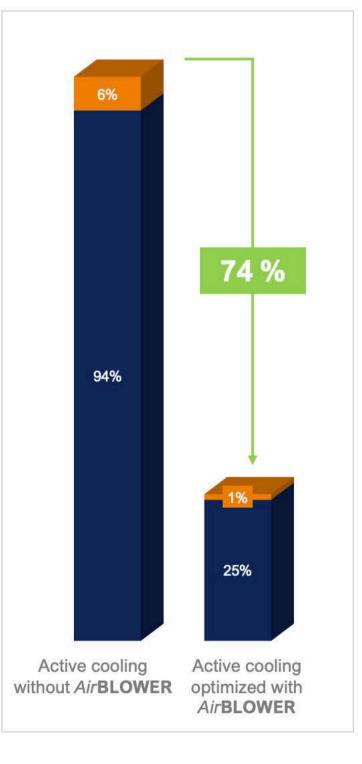
**Energy costs** 

#### Basic conditions control cabinet

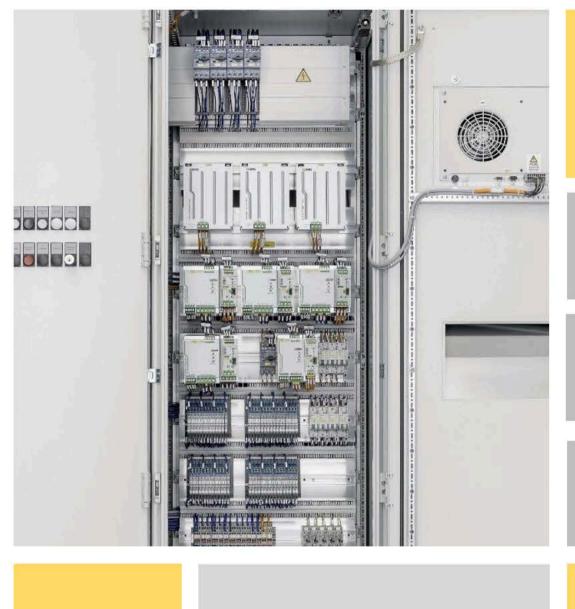
- Cabinet (w x h x d): 1200 x 2000 x 600 mm
- · Heat dissipation: 800 W
- Simultaneity factor: 0.8 (640 W)
- · Ambient temperature: 30 °C
- Temperature inside the cabinet: 40°C
- Operating conditions:
   2 shifts / 8 h / 11 months
- Air conditioner: 1.5 kW / EER 2.24 / clocked operation
- AirBLOWER: 25 W / clocked operation
- Electricity price: 0.20 €
- CO<sub>2</sub> taxation: 30 € per t/ CO<sub>2</sub>

#### \* Further saving potential

- Reduce maintenance costs
- · Reduce the risk of system failure







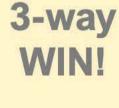
## **ADVANTAGES**



30% Space savings



23% Saving energy





Time savings



Modularity



Cost comparison

